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elka-Holzwerke GmbH has a proud company history that stretches back over 100 years. Professionally trained staff and modern production technology guarantee the high standard of quality that elka® branded products provide.

Treatments

Timber drying

- Approx. 18-20 % wood moisture
- Up to 12.50 m in length

Heat treatment

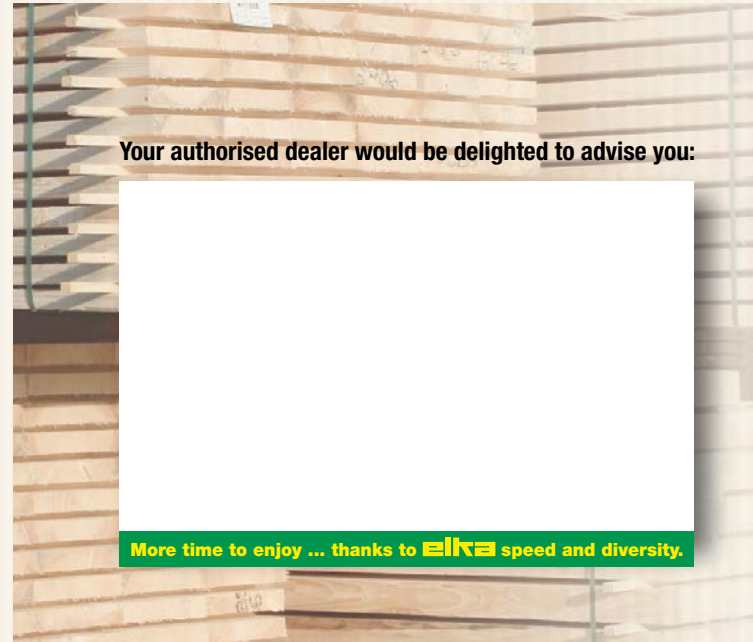
- Heat treatment in accordance with IPPC specifications

Planing

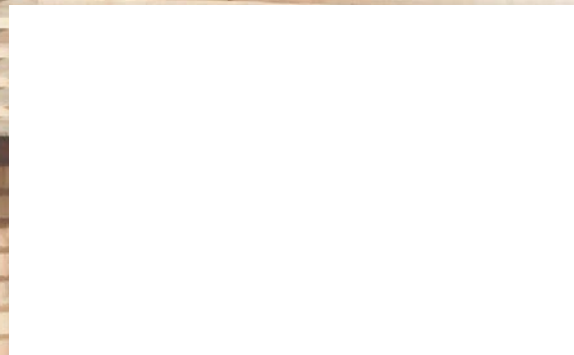
- Planing up to 7.00 m in length
- Up to 200 mm in height
- Up to 300 mm in width
- Cross-cut at right angles
- Edges chamfered or eased
- Large number of profiles for cladding timber, for example

Impregnation

- Dipping method, treated yellow, (free of heavy metals, fixing, building regulations approved)
- High pressure method with, treated green or brown, up to 13.60 m in length



Your authorised dealer would be delighted to advise you:



More time to enjoy ... thanks to elka speed and diversity.



Sawn Timber



DE - RP3 - 49067 HT



elka® quality right down the line

The diversity and quality of its sawn timber products as well as the comprehensive options available for processing timber make **elka**-Holzwerke GmbH one of Germany's leading sawmills at brand level and a strong partner to the trade and to industry.

Specialising to meet our customer's requirements

Our brand range covers off large and small orders in our standard product range in spruce, fir and Douglas. The range of products extends from construction timber, squared timber and quarter sawn timber, all types of planks and boards, as well as resawing into wedge planks/fascia boards right through to an extensive variety of planed products – planed on 4 sides, chamfered or eased according to customer requirements – match-board, timber cladding and decking, fencing and raised beds.

Quality in product and service

From selecting the logs from sustainably managed forests right through to delivery to the customer, our watchword at **elka**® is “everything from a single source”.

Coupled with the very latest technology, superior expert knowledge and a progressive quality management system, this concept underpins the satisfaction our customers enjoy.

The full service

Our staff will provide you with a first-rate and rapid customer service response on site at your premises or when executing your orders and are equipped to offer excellent advice.



Here's sample from our range

Wood species: Spruce/fir **1**, Douglas fir **2**

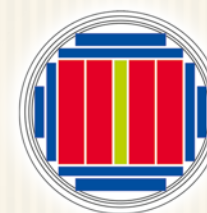
Description	Breakdown
Squared timber 1 2	Cut classes A/B, A and S in all dimensions and lengths, also separated diagonally
Quarter sawn timber 1 2	Cut into four stanchions, 3 to 5 m long Battened in layers, 80/80, 80/100, 100/100, 100/120, 120/120, 120/140, 140/140, 160/160, 180/180 and 200/200 mm thick
Construction timber 1 2	C24 sorted, tried to 16-18 %, planed from 40 x 60 mm to 150 x 150 mm.
Planks 1 2	Quality class I/III, prismatic, cross-cut, battened in layers 3 to 5 m long, 30 to 50 mm thick, 20 to 28 cm wide
Battens 1	Quality class I/II, primarily class I, 24/48 mm thick In bundles of 10, 3 to 5 m long
Timber frames 1 2	Quality class I/II, primarily class I, battened in layers 3 to 5 m long, 30/50, 40/60, 60/60, 50/70, 60/80 mm thick
Fascia boards 1 2	Conically cut from 70/140 mm to 25/40/140 mm 3 to 5 m long
Boards 1 2	Quality class II/III, parallel edged, battened or non-battened 3 to 5 m long Sorted by width 23 mm
Short-end boards 1 2	Quality class II/III, parallel edged, 23 mm thick From 8 cm in width, battened or non-battened in layers 2, 2.25, 2.5 m long
Timber decking 2	Low in sapwood, dried to approx. 16-18 % wood moisture elka® Soft Profile with elegant finish
Planed boards 1 2	With tongue and groove and chamfer, manufactured from 26/140 mm 3 to 5 m long, also available in non-standard profiles
T&G timber 1 2	Planed on one side with tongue and groove, back levelled Manufactured from 24/120 and 140 mm, 3 to 5 m long
Weather boarding 1 2	Manufactured from 24/120 mm, 3 to 5 m long

■ Sawn timber □ Planed stock

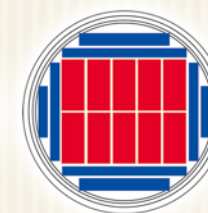


Do you know our **elka**® brand product *DreamGardens* line in timber decking and fencing or the entire **elka**® range of diversity in particleboard or natural wood panels and natural wood panels products?

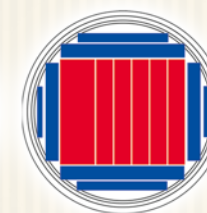
Find out more about the benefits from your dealer or **elka**® adviser. It's worth it!



Conversion free of heartwood



Options for up to 10 stanchions



Asymmetric

