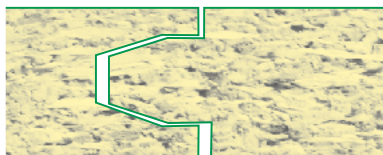




elka strong board

- ✓ Building physics: largely diffusion-open material, see WUFI® database
- ✓ Good static values
(according to DIN-EN 12369 part 1/DIN 20000-1) and technical values
(according to DIN EN 13986 or EN 312)
- ✓ High fitting accuracy
- ✓ Ground, light-coloured surface
- ✓ Fresh wood without odour emission
- ✓ Formaldehyde < 0.03 ppm & low VOC
- ✓ Recycling-friendly MUF-gluing
- NEW** ✓ Can be used as a sarking board N+F according to ZVDH/Cologne
- ✓ Optimum price/performance ratio
- ✓ Generally suitable for load-bearing components in damp areas P5 DIN EN 312



Tongue and groove are precisely coordinated with each other.



elka-Holzwerke GmbH
Hochwaldstraße 44
D-54497 Morbach

Telefon: +49 (0) 65 33 / 9 56-332

Telefax: +49 (0) 65 33 / 9 56-330

E-Mail: vertrieb@elka-holzwerke.de

Internet: www.elka-holzwerke.eu



elka-Holzwerke GmbH is a company that can look back on a company history of over 100 years. Professionally qualified employees and modern production techniques guarantee the high quality standard of the **elka**® brand products.

Our qualified specialist retailer will be happy to advise you:

More time ... trough **elka** variety & speed.



The plus for all!



Breathe easy with healthy indoor air quality

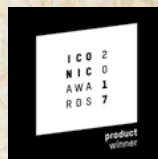




elka strong board

The award-winning premium product
for healthy building & living

Awards:



Tongue and groove format:

258 cm × 67,5 cm / cover size
in 12, 15, 18, 22, 25 mm

Format blunt:

259,5 cm × 125 cm in 12, 15, 18, 22, 25 mm
280/300 cm × 125 cm in 15 mm

Large format blunt:

520 cm × 206 cm *) 12/15/18/22/25 mm
*) already available from 80 pieces / thickness

Material thicknesses/ Packaging units:

12 mm 75 Piece
15 mm 60 Piece
18 mm 49 Piece
22 mm 40 Piece
25 mm 36 Piece

Special thicknesses on request

Health benefits:

- ✓ Low emissions
(Formaldehyde < 0.03 ppm & low VOC)
- ✓ Waste wood free (100% fresh wood chips)
- ✓ Native spruce fresh wood
- ✓ Recycling-friendly MUF gluing
- ✓ Certified with
 - Blauem Engel (Version 1.1.2017)
 - Sentinel Haus Institut GmbH

Technological advantages:

- ✓ Flexural strength and modulus of elasticity
equal in both directions
- ✓ Higher transverse tensile strength than OSB
(approx. 40% higher)



Lower swelling than OSB
Can be used as a sarking board N+F
according to ZVDH/Cologne

Application advantages:

- ✓ Very light surface with natural wood character
- ✓ Minimum bulk density 620 kg/m³
- ✓ Complies with the IPPC standard
ISPM No. 15 for wooden packaging
- ✓ Ground surface and therefore:
 - Largely open to diffusion
 - Application of adhesives, paints
and lacquers possible
 - Nearly closed surface
 - High precision fit
- ✓ Very good screw pull-out strength



in 2019 DIBt-Gutachten No G-160-18-0004

www.blauer-engel.de/uz76

Technical features ¹⁾
with premium certification:

Thickness [mm]	12	15	18	22	25
Type	ESB P5				
Transverse tensile resistance [N/mm ²]	>0,45	>0,45	>0,45	>0,40	>0,40
Longitudinal bending resistance [N/mm ²]	>18	>16	>16	>14	>14
Bending resistance transverse [N/mm ²]	>18	>16	>16	>14	>14
24h Swelling [%]	<11	<10	<10	<10	<10

¹⁾ Technical properties for ESB according to DIN EN 312; for OSB according to DIN 300, the actual values of ESB boards are significantly better.
Thermal conductivity $\lambda = 0.10$ W/mK, water vapour diffusion resistance number (μ -value) tro./damp = 80/40 according to EN 13986

The ESB board as a wood-based material for use in the building industry is listed in the Building Rules List B Part 1 under 1.3.2.1. and is therefore approved by the building authorities.